

Date: Wednesday, 16/01/2008 9:59:02 AM
 User: Linda Lazelle

Process Sheet

split
 08/01/15

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BRACKET
 Job Number : 36729 - 1
 Estimate Number : 10864
 P.O. Number :
 This Issue : 16/01/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run : 36729
 Written By :
 Checked & Approved By :
 Comment : Est: A 03.01.15 New issue KJ/RF
 Est Rev:B 08-01-15 now on water jet DD

Part Number : D31265
 Drawing Number : D3126 REV A1
 Project Number : N/A
 Drawing Revision : A1
 Material :
 Due Date : 31/01/2008 Qty: 20 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S22GA 304/316 .032 Sheet



Comment: Qty.: 0.1167 sf(s)/Unit Total : 2.3331 sf(s)

304/316 .032" thick Sheet

Batch: 106419 IB 8-1-16

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3126

Dwg Rev: A1

Prog Rev: A1

2-Deburr if necessary

IB 8-1-16

IB 8-1-16

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-1-16

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/01/16 (+28)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Form on CNC brake as per D3126 using Jig D3126T1

Identify as D3126-5

2-Scribe Dart P/N as shown on Dwg D3126

08/02/20

SB 08/03/11 (24)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 02/03/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 16/01/2008 9:59:02 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 36729

Part Number: D31265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/03/12 (24)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 238

AS

08/03/12

(24)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008/03/13

Job Completion



2008/3/13

(24)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

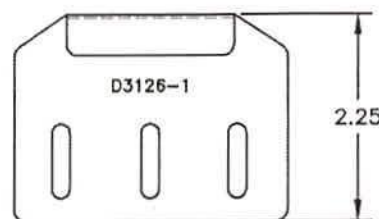
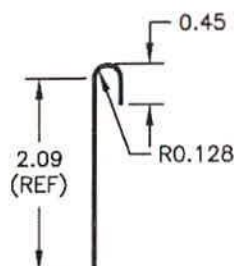
DART
SUPERCEDED BY



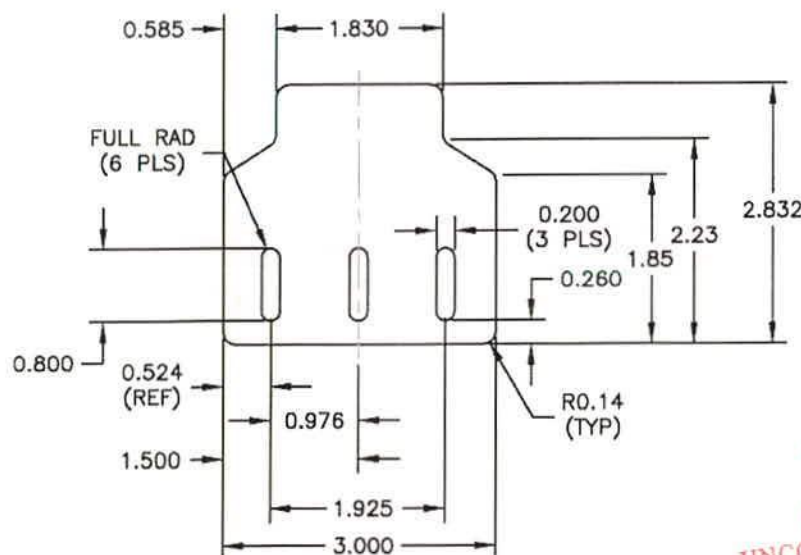
Rev. B 04.11.24 [Signature] 04.11.24

RELEASED
02.05.27 [Signature]

DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 1 OF 3
DATE 02.04.17	TITLE BRACKET	SCALE 1:2	
A	02.04.17	NEW ISSUE	
AI	02.09.23	ADD "ANNEALED" SPEC	



D3126-1 BRACKET
REPLACES PREMIER P/N B30-23000-265



D3126-1 BRACKET FLAT PATTERN

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36729

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-1 AS SHOWN

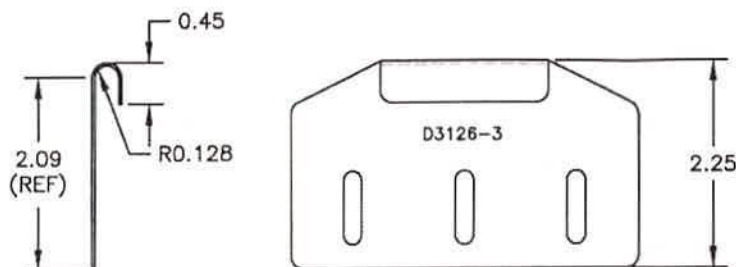
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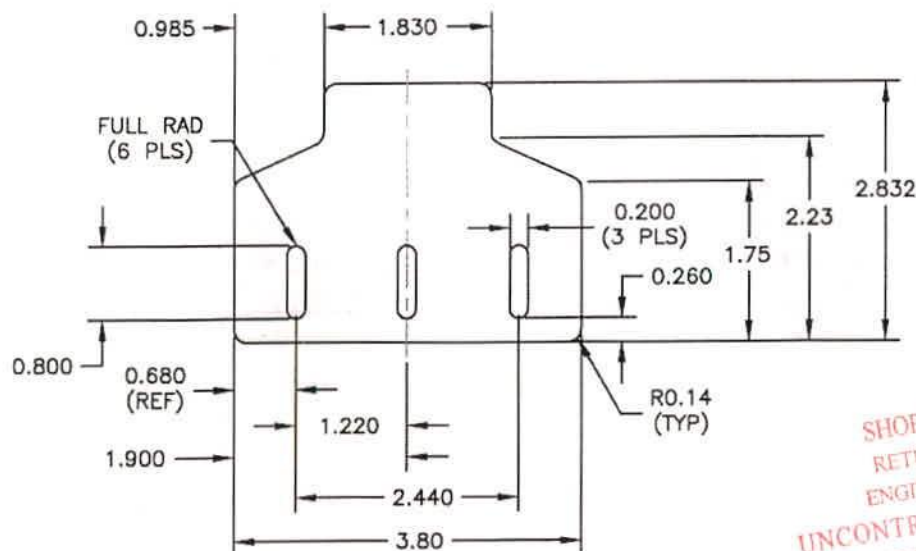


DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 2 OF 3
DATE 02.04.17		TITLE BRACKET	SCALE 1:2

RELEASED
02.05.27



D3126-3 BRACKET
REPLACES PREMIER P/N B30-23000-267



D3126-3 BRACKET FLAT PATTERN

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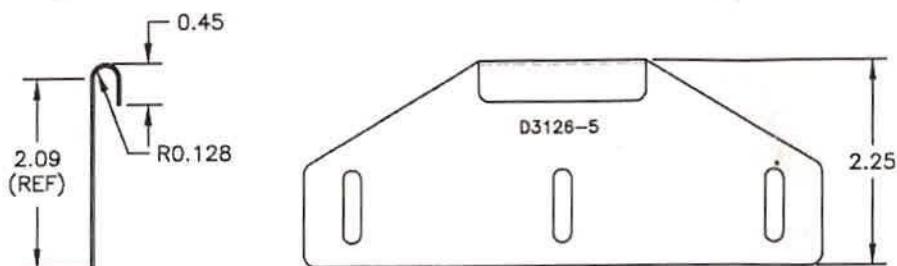
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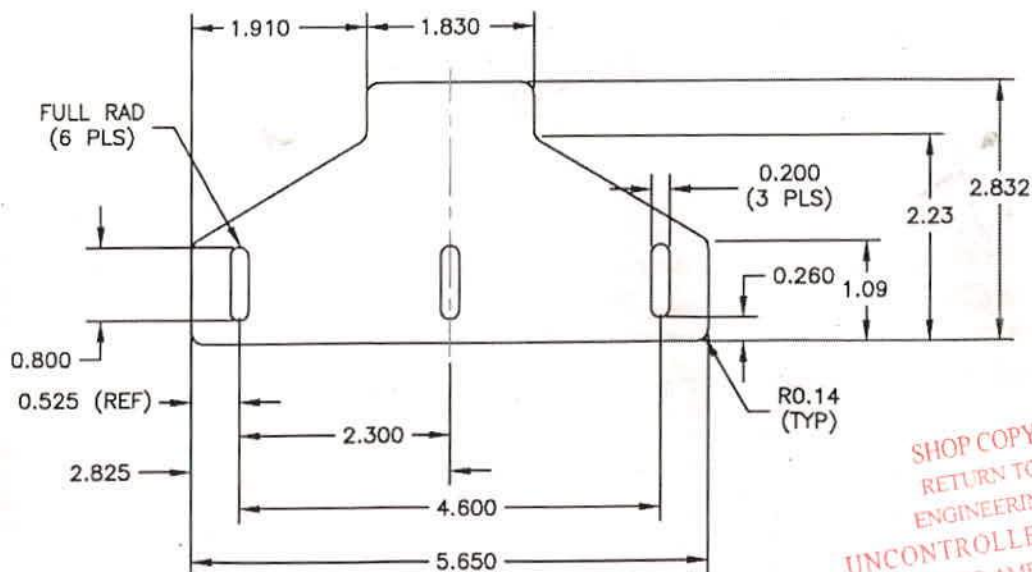


DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 3 OF 3
DATE 02.04.17		TITLE BRACKET	SCALE 1:2

RELEASED
02.05.29



D3126-5 BRACKET
REPLACES PREMIER P/N B30-23000-269



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